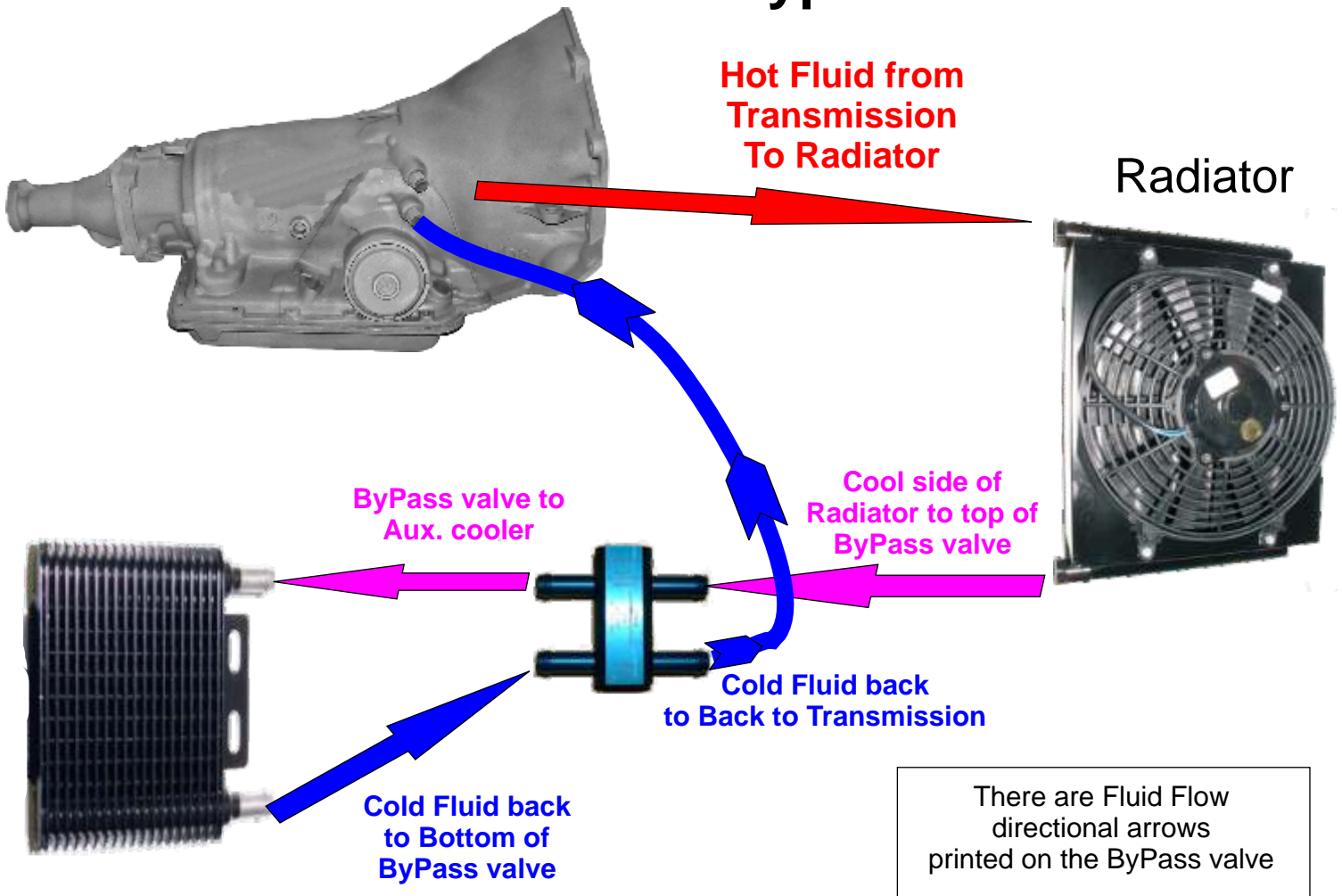
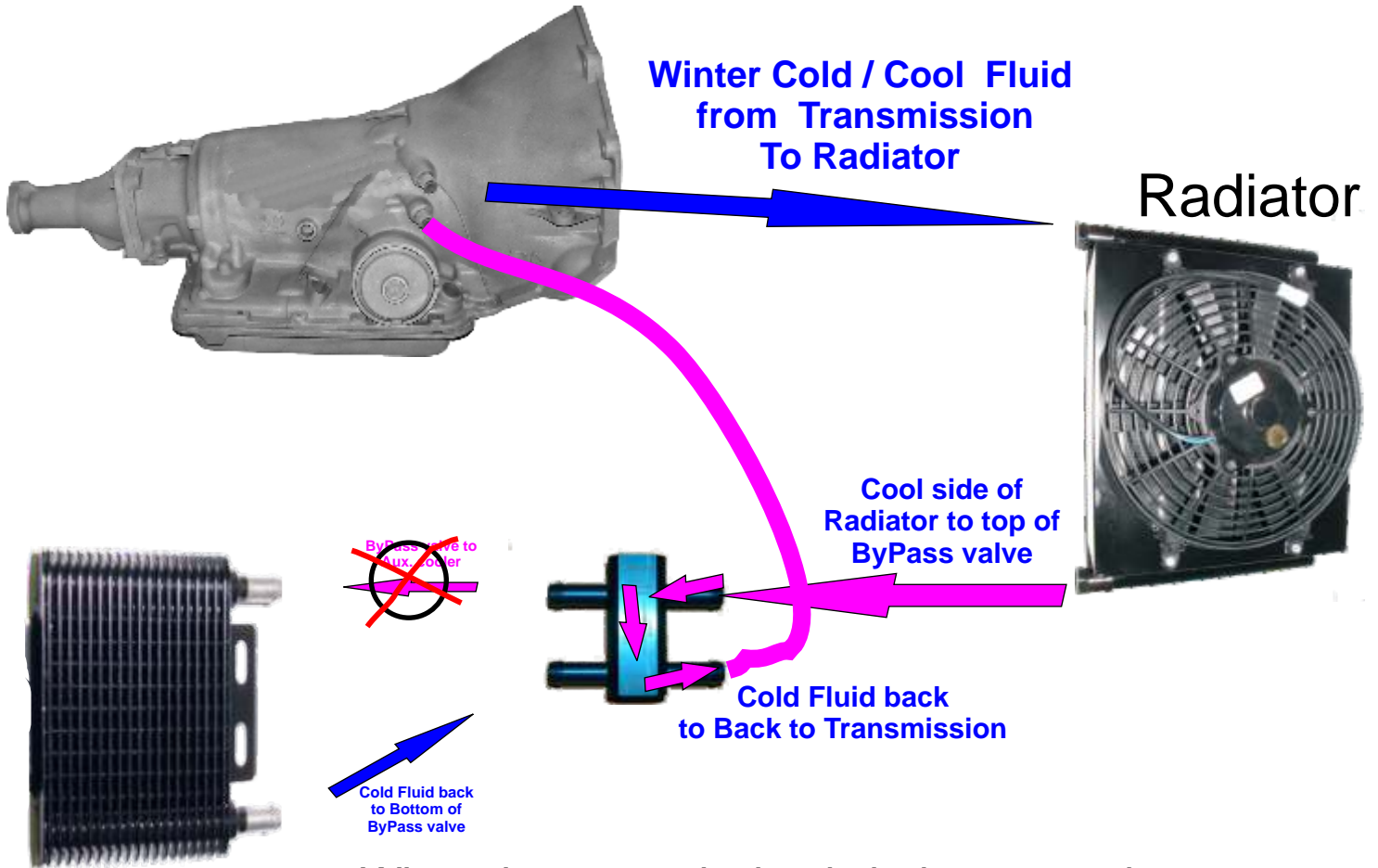


# Remote external thermal bypass Instructions



- 1) Hot fluid from Transmission > To Radiator transmission port
- 2) Cool Side of Radiator > To Thermal ByPass Valve TOP (see Arrow / Flow direction printed on valve)
- 3) Out of Valve TOP to Auxiliary Cooler
- 4) Out of Auxiliary Cooler > To Return Port (Bottom) of ByPass (see Arrow / Flow direction printed on valve)
- 5) From the OUT of the ByPass valve > BACK to the transmission port.

## FLOW > When the transmission fluid is COLD



When the transmission is below operating temperature, the valve **partially** closes and redirects the fluid back to the transmission. Once the fluid temperature warms, the valve opens further until it is fully open at operating temps..